



ARCA Warranty Ltd.

2380 Pegasus Road N.E., Calgary, Alberta T2E 8G8
1-800-382-8515 Toll Free

Telephone (403) 250-7055 Calgary Exchange
(403) 250-1702 Fax

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Changes to Minimum Requirements

1) Division 2 - S.B.S. Modified Bituminous Roofing

a) Section 5 - Insulation

5.5 COVER BOARDS

Soprema XPress Board, a Basalt insulation board with a factory laminated 180g composite reinforced modified bitumen base sheet, is accepted in 12.7 and 25mm thicknesses as a cover board beneath accepted Soprema S.B.S. cap sheets, when mechanically attached or adhered in hot bitumen over ARCA Warranty Ltd. accepted insulation in accordance with Soprema's application requirements.

b) Section 10 - Re-Roofing

10.3 ROOFING SYSTEM REPLACEMENT

.5 Existing Built-Up or S.B.S. modified bituminous protected membranes may remain in place and serve as the substrate for the attachment of a replacement protected membrane design provided that existing membrane is prepared by removing any wet or deteriorated material, dust, dirt and debris and primed with a compatible primer or covered with an accepted separator sheet.

.6 Existing modified bitumen flashing membranes, when properly adhered and primed with a compatible primer, may remain in place and serve as the substrate for the attachment of a two ply torch adhered modified bituminous membrane flashing. Loose and deteriorated flashing membranes must be removed or covered with an accepted membrane flashing substrate.

2) Division 4 - Thermoplastic Roofing

The thermoplastic roofing manual section, containing P.V.C. and T.P.O. application standards, is now available on the ARCA web site.